

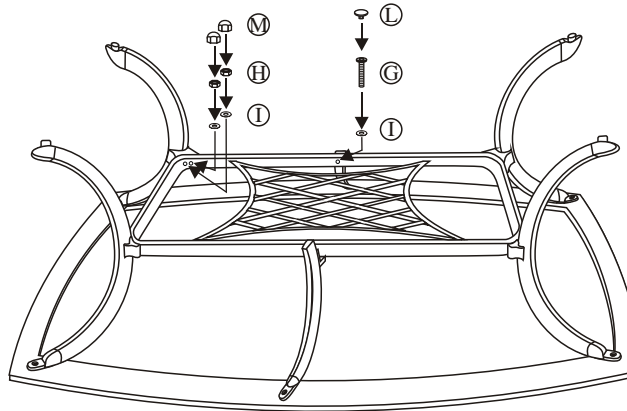
IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Step1:Carefully remove glass and set aside until Step 6 . Lay glass flat--do not stand glass on edge. Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing an parts or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**

Step2:Place the table rim (without glass) upside down on a flat, non-abrasive surface. Attach table leg to rim using a 1/4" x 20mm bolt and washer as shown in diagram. Guide bolt through hole in table leg, into pre-drilled hole in the table rim. Hand tighten 3-4 revolutions only. Do not tighten completely. Some adjustments may be necessary to ensure proper alignment of the table legs. Repeat for other three legs. Attach topside supports with 1/4" x 20mm bolts and washers using same procedure.



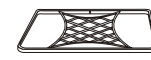
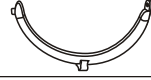

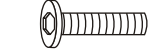
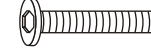





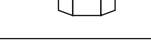
Step3:Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt. **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat on other three legs

Step4:Attach topside support to leg connector bracket using a 1/4" x 25mm bolt and a washer as shown in diagram. Guide bolt with washer through hole in leg connector bracket, into the pre-drilled hole in the topside support. **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for opposite topside support.



Step5:After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner ("X" fashion). Repeat until all bolts are tight. Do not over tighten. Over tightening may strip bolts. Cover all nuts and bolts with PVC covers.

Step6:With the help of another person, turn the table in the upright position. Note the clear bumpers spaced evenly throughout the inside of the rim. Carefully place glass inside the rim, resting on the clear bumpers. Your table is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511

	PARTS LIST	DESCRIPTION	QTY./PCS
A		GLASS TOP	1
B		TABLE RIM	1
C		LEG CONNECTOR BRACKET	1
D		TABLE LEG	4
E		TOPSIDE SUPPORT	2
F		1/4" X 20MM BOLT	6
G		1/4" X 25MM BOLT	2
H		NUT	8
I		WASHER	16
J		HEX WRENCH	1
K		HEX BOLT DRIVER	1
L		PVC BOLT COVER	8
M		PVC NUT COVER	8

MODEL # 55-40685-22-702